

Long Radius Return Bends 180 Degree

Size / Sch	Carbon Steel & Alloy Steel									
	STD	XS	XXS	S40	S80	S120	S160	S10	S20	S30
1/2	0.152	0.194	0.304	0.152	0.194	-	0.234	-	-	-
3/4	0.208	0.268	0.450	0.208	0.268	-	0.352	-	-	-
1	0.300	0.388	0.652	0.300	0.388	-	0.506	-	-	-
1-1/4	0.508	0.670	1.170	0.508	0.670	-	0.842	-	-	-
1-1/2	0.728	0.972	1.720	0.728	0.972	-	1.300	-	-	-
2	1.300	1.790	3.220	1.300	1.790	-	2.660	-	-	-
2-1/2	2.580	3.420	6.100	2.580	3.420	-	4.460	-	-	-
3	4.080	5.480	9.940	4.080	5.480	-	7.660	-	-	-
3-1/2	5.680	7.800	14.30	5.680	7.800	-	11.60	-	-	-
4	7.700	10.70	19.60	7.700	10.70	13.50	16.00	-	-	-
5	13.00	18.50	34.40	13.00	18.50	23.80	29.40	-	-	-
6	20.20	30.60	56.80	20.20	30.60	38.20	48.40	-	-	-
8	40.80	61.80	103.4	40.80	61.80	85.10	106.0	-	40.80	40.80
10	72.20	97.60	185.6	72.20	114.0	155.0	206.0	-	72.20	72.20
12	106.0	140.0	268.0	114.0	189.0	264.0	342.0	-	106.0	106.0
14	136.0	180.0	-	158.0	264.0	376.0	472.0	136.0	136.0	136.0
16	178.0	236.0	-	236.0	390.0	548.0	700.0	178.0	178.0	178.0
18	226.0	300.0	-	336.0	548.0	-	-	226.0	226.0	300.0
20	280.0	372.0	-	438.0	744.0	-	-	280.0	280.0	372.0